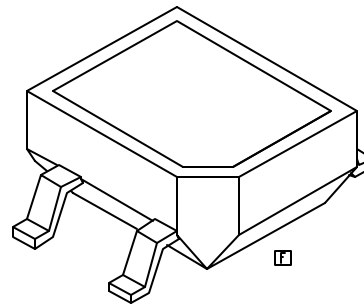
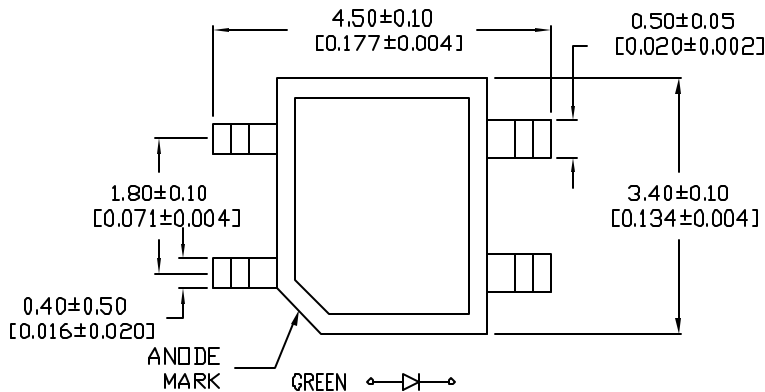
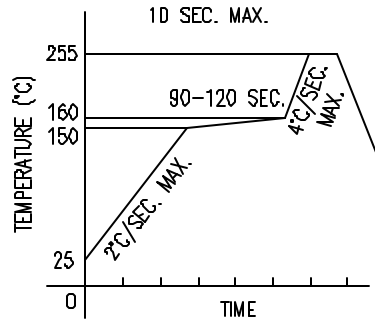


UNCONTROLLED DOCUMENT

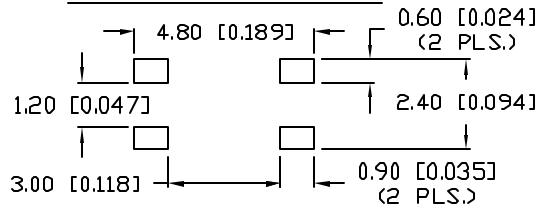


LEAD FREE REFLOW PROFILE

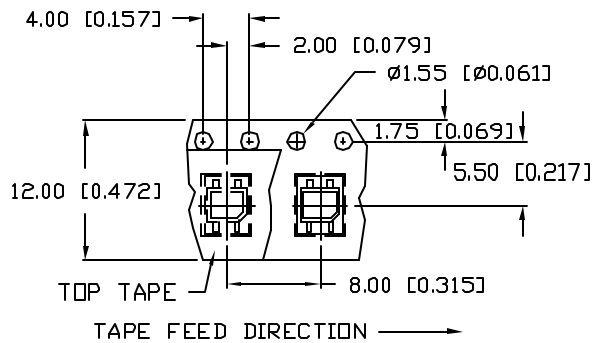
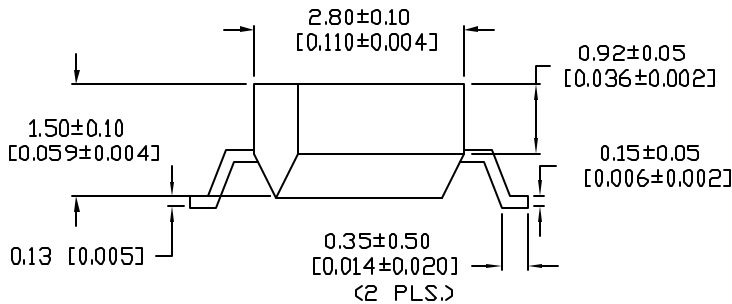


TOTAL TIME ABOVE 220°C IS 60 SECONDS MAX.

RECOMMENDED SOLDER PAD LAYOUT



**CAUTION: MOISTURE SENSITIVE DEVICE**  
 1. SHELF LIFE IN SEALED BAG:  
 12 MONTHS AT <40°C AND <80% RELATIVE HUMIDITY (RH).  
 2. AFTER THIS BAG IS OPENED, DEVICES HAVE TO BE MOUNTED WITHIN 48 HOURS OR STORED AT <30% RH.



\*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), XX=±0.5 (±0.020), XXX=±0.25 (±0.010), XXXX=±0.127 (±0.005). LEAD SIZE=±0.05 (0.002), LEAD LENGTH=±0.75 (±0.030), MIN.= +DECIMAL PRECISION -0.00, MAX.= +0.00 -DECIMAL PRECISION

PART NUMBER  
SSL-LXA3025IGC-TR

REV.  
G

REV.	E.C.N. NUMBER AND REVISION COMMENTS	DATE
A	E.C.N. #10121.	2.9.96
B	E.C.N. #10219.	4.15.96
C	E.C.N. #10218.	7.24.96
D	E.C.N. #10BRDR. & REDRAWN.	11.10.98
E	E.C.N. #10543	8.11.99
F	E.C.N. #10695. & REDRAWN IN 3D.	1.12.01
G	E.C.N. #11148	12.05.07

ELECTRO-OPTICAL CHARACTERISTICS  $T_A=25^\circ\text{C}$   $I_f=20\text{mA}$

PARAMETER	MIN	TYP	MAX	UNITS	TEST COND
PEAK WAVELENGTH		635 (RED)		nm	
		565 (GREEN)		nm	
FORWARD VOLTAGE (R/G)		2.0/2.2	2.5/2.6	$V_f$	
REVERSE VOLTAGE	5.0			$V_r$	$I_f=100\mu\text{A}$
AXIAL INTENSITY (R/G)		12/20		mcd	$I_f=20\text{mA}$
VIEWING ANGLE		130		2x theta	
EMITTED COLOR:	RED/GREEN				
EPOXY LENS FINISH:	WATER CLEAR				

LIMITS OF SAFE OPERATION AT 25°C

PARAMETER	COLORS	MAX	UNITS
PEAK FORWARD CURRENT*		160	mA
STEADY CURRENT	(R/G)	30/25	mA
POWER DISSIPATION		100	mW
DERATE FROM 25°C		-1.2	mW/°C
OPERATING, STORAGE TEMP.		-40 TO +85	°C
SOLDERING TEMP.		+260	°C
2.0mm FROM BODY			3 SEC. MAX

\*  $t < 10\mu\text{s}$

NOTES:

- SUPPLIED ON 12mm TAPE AND REEL, 1,000 PIECES PER REEL.
- THE CATHODE IS ORIENTED TOWARDS THE SPROCKET HOLE.



UNCONTROLLED DOCUMENT

REV. G PART NUMBER SSL-LXA3025IGC-TR

3.0 x 2.5mm AXIAL SMT LED, RED/GREEN,  
WATER CLEAR LENS, TAPE AND REEL.

**CONFIDENTIAL INFORMATION**  
 THE INFORMATION CONTAINED IN THIS DOCUMENT IS THE PROPERTY OF LUMEX INC. EXCEPT AS SPECIFICALLY AUTHORIZED IN WRITING BY LUMEX INC., THE HOLDER OF THIS DOCUMENT SHALL KEEP ALL INFORMATION CONTAINED HEREIN CONFIDENTIAL AND SHALL PROTECT SAME IN WHOLE OR IN PART FROM DISCLOSURE AND DISSEMINATION TO ALL THIRD PARTIES.

**RELIABILITY NOTE**  
 OUR MANY YEARS OF EXPERIENCE DATA ACCUMULATION INDICATE THAT SOLDER HEAT IS A MAJOR CAUSE OF EARLY AND FUTURE FAILURE. PLEASE PAY ATTENTION TO YOUR SOLDERING PROCESS.



290 E. HELEN ROAD  
 PALATINE, IL 60067-6976  
 PHONE: +1.847.359.2790  
 US WEB: www.lumex.com  
 TW WEB: www.lumex.com.tw

DRAWN BY: JC CHECKED BY: APPROVED BY: DATE: 11.16.06  
 PAGE: 1 OF 1  
 SCALE: N/A